





Retrofit String Monitoring Box Installation and Operation Manual

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Warning : Qualified Technical Personnel

All work must be carried out by qualified personnel. Operations could be dangerous to you and other people using this equipment. For safety reasons, all installation and wiring connections must be made by qualified technical personnel only.

Use installation tools suitable for system voltages. Protective gloves should be used against electrical hazards.

During its installation and operation, the personal safety regulations in force in the system for which the product is intended are mandatory.

It is recommended not to wear loose clothing or other clothing or accessories that could come into contact with the components of the SMR, especially the metal parts.

SMR's work with direct voltage which can reach up to 1500V. Its manipulation is highly dangerous, which can cause severe burns and even death if are not taken preventive measures or is handled by unqualified personnel.



Maintenance

Always use a suitable voltage sensing device to confirm that the power is off before installing or working with the panel.

Local, state and national regulations and safety practices for this type of equipment must be observed.

Only authorized personnel can access the panel. All maintenance and technical assistance work must be carried out by authorized "Specialized Personnel".

All inspections and tests must be performed with controls and equipment de-energized, disconnected and isolated from accidental contact with live parts, and all plant safety procedures must be followed.

Remember that for any manipulation inside the SMR all the warnings and safety measures indicated in the previous points must be considered.



Manual Management

Please keep this user manual with other related documents, and make sure it is on hand for quick reference.

The manual must always be available for consultation inside the electrical panel and stored properly.

The manual is subject to changes and corrections because of the updates of the product. The actual purchased product shall prevail. Users can get the latest manual from our sales channel or our official website.

Please read this user manual carefully before undertaking the installation.

The manufacturer reserves the right to refuse warranty claims for equipment damage if the user fails to install the equipment as per the instructions in this manual.

Follow scrupulously all indication reported in this manual.



General Warning

It is mandatory to read this user manual in its entirety before proceeding with the installation, use and maintenance of this equipment by qualified technical personnel. Follow scrupulously all indication reported in this manual.

This equipment is manufactured in compliance with current safety standards, therefore it is recommended that you use all of these devices and make sure that their use does not cause damage or injury.

This electrical panel must only be used for the purpose for which it was expressly designed. Any other use is to be considered improper and therefore dangerous.

Disconnect the equipment in case of malfunction. Before performing any maintenance operation, disconnect the equipment. Do not handle or manipulate the panels in the presence of water, rain or condensation. See the instructions on the disconnection of the equipment.

All electrical installations must be carried out in accordance with local building codes and local authority requirements.

It's mandatory to install SMR in the environment conditions indicated on technical characteristics, which were design requirements, for its right operation.

Any connection work must be done with the equipment unplugged. The disconnection from the main switch and the isolation of the input circuits from the photovoltaic modules does not guarantee the total absence of dangerous voltages inside the SMR. To access the conductive parts of the equipment safely, it is essential to isolate it from the inverter line (outputs), from the direct current lines of the solar panels (inputs) and from the external power supply line of the electronic equipment (if any).

1 BEFORE TO START

- Examine all components before connecting. Internal connections must be carefully inspected before installation.
- Check cable connections and check the fixing of the non-active parts whose function is the protection against direct contacts of the active parts.
- General cleaning: Remove any internal objects (wire pieces, screws, nuts, wires...), insects, dust and dirt.
- Do not install the panel near any flammable or corrosive substance.
- Check the correct tightening torque of the electrical connections to avoid bad contacts.
 Incorrect tightening or low wire cross section may cause fire and shock hazard as well as shorten the life of this product.

2 GENERAL NOTES

Thank you for choosing this PV Retrofit String Monitoring Box (simply called "Retrofit Box" in the following of this manual).

This Retrofit Box is a highly reliable product, and is widely applicable for retrofit of existing solar plant when the monitoring not exist or the existing monitoring not work properly.

This manual mainly includes product description, installation, safe operation, troubleshooting and other important information of the Retrofit Box. Please carefully read this manual before you operate on the Retrofit Box.

3 SAFETY INSTRUCTION

Introduce the safety instructions of operation and maintenance on the Retrofit Box.

lcon	Meaning	Description
	DANGER	Indicates a very dangerous situation which, if not avoided, will result in death or serious injury.
	WARNING	Indicates a dangerous situation which, if not avoided, will result in death or serious injury.
\triangle	CAUTION	Indicates a dangerous situation which, if not avoided, will result in minor or moderate injury
•	INSTRUCTION	Indicates important supplementary information and / or provides skills that can be used to help you solve a problem or save time.
4	HIGH VOLTAGE	The product works with high voltages. Everyone works on the product should only be performed as described in this document.
Ē	EARTH GROUND	This symbol indicates the location of the grounding terminal, which must be firmly connected to the earth via the PE (protective earth) cable to ensure operational safety.

The information contained in this document may change without notice. Therefore, please check our website (<u>www.solarbox.it</u>) regularly and always download the latest version available.

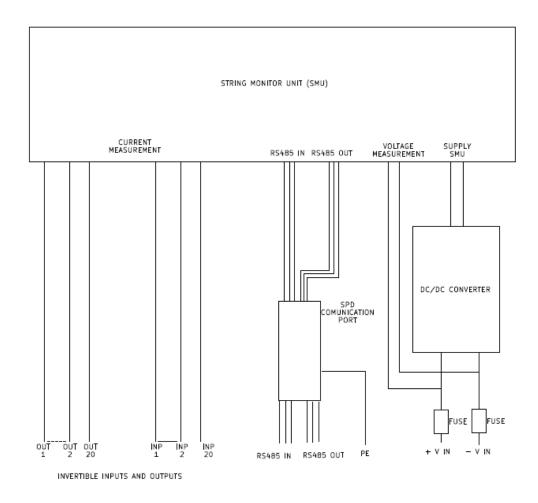
ITSMR				
Important Safety Instructions				
	DANGER	 Do not touch the terminals or conductors connected to PV modules or PV inverters, which could cause death by electric shock! Contact with wiring terminals inside the device can cause death by electric shock! SMR works with direct voltage which can reach up to 1500 V. Its handling is highly dangerous, which can cause severe burns and even death if preventive measures are not taken or it is handled by unqualified personnel. 		
	WARNING	 Make sure the DC and AC sources are both disconnected and the device shell is securely grounded to avoid electric shock when servicing or installing the device. Please check all input and output wire terminals in case of high DC voltage and make sure there is no voltage before electrical connection to avoid electric shock! Do not touch the live parts of the input and output sides to avoid electric shock when checking or maintaining the device 		
	CAUTION	 Although the SMR is certified according to international safety standards, it becomes hot during operation. Do not touch the hot parts of the device during operation. All wiring and operation must comply with the requirements of the relevant local standards of the device. Check the device and make sure there are no problems with the installation before putting it into operation! Be careful to move the SMR in case of a fall due to the weight of the device! Although the device is IP66 protection class and can be applied outdoors, do not install the device in humid places or in direct sunlight as it is also an electronic device. Connect the wires to the positive and negative marked positions of the device to avoid the risk of short circuit, ensure personal safety and keep the device in normal operation. Pay attention to all wiring and safety instructions for the SMR. 		
	INSTRUCTION	The product nameplate contains important information about the device, including model name, lot number, etc. If there is any problem or malfunction of the device during operation, customers can contact us directly and communicate the product serial number and the problem encountered: our assistance staff will do their best to help you promptly. Please keep the identification plate intact.		



4 OVERVIEW

Introduce the mechanical structure, schematic diagram, etc. of the Retrofit Box.

4.1 Block Diagram



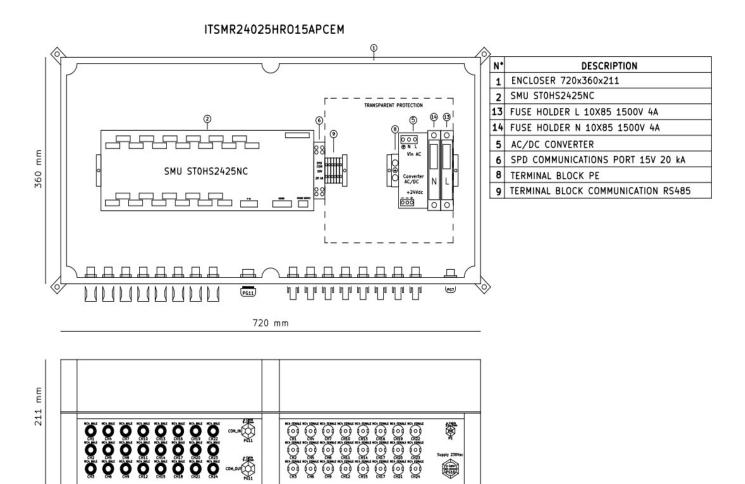
4.2 Naming Convention

іт	SMR	12 025	Н	R	V
Italy	RETROFIT STRING MONITORING BOX	Channels/ Ampere	Hall Sensors	Communication Type	Vertical or Horizontal



Introduce the installation, wiring steps and safety instructions of the Retrofit Box.

5.1 Internal Structure with SMU ST0HS2425



5.2 Symbols legend

SYMBOL	DESCRIPTION
\bigcirc	CONNECTOR MC4 FEMALE STAUBLI
0	CONNECTOR MC4 MALE STAUBLI
0	PG7
\bigcirc	PG 9 OR M1 6

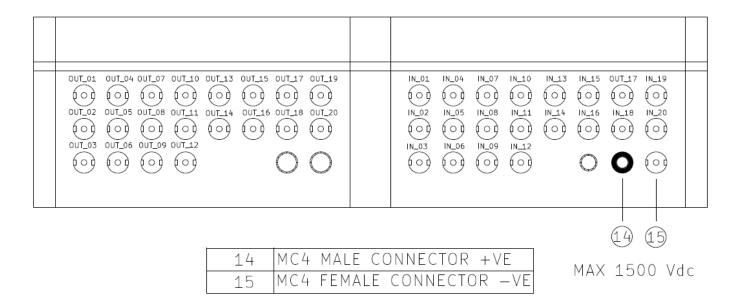


5.3 Internal Wiring with SMU code ST0HS2025

STOH S2025NC STOH S2025NC BS65-NUT correct through PG7/H15 n°@ (C)TKX- PS65-NUT correct through PG7/H15 n°@ (C)TKX- PS65-OUT CORRECT through PG7/H15 n°@ (C)TKX- CORRECT through PG7/H15 n°@ (C)TKX- C)TKX- CORRECT through PG7/H15 n°@ (C)TKX- C)TKX-	N° DESCRIPTION 1 TRX+ RS485-IN 2 TRX- Shielded cable 3 x 0.5 mm² 3 GND shield not connected 4 TRX+ RS485-OUT 5 TRX- Shielded cable 3 x 0.5 mm² 6 GND shield not connected 11 PG9 or M16 CONNECTOR RS458-IN 12 PG9 or M16 CONNECTOR RS485-OUT 13 PG7 CONNECTOR PE Protection Earth yellow-green cable 4mm²

5.4 Connections for up 20 strings -

IF YOU USE NEGATIVE CABLE - BLUE CABLE



5.5 Connections for up 20 strings +

INP_01 INP_04 INP_07 INP_10 INP_13 INP_15 INP_17 INP_19 OUT_01 OUT_04 OUT_07 OUT_10 OUT_13 OUT_15 OUT_17 OUT_19 (\circ) (0) (0) (0) (0) (0)(0) (\circ) (\circ) (0) (\circ) (\circ) (\circ) (0) (0) (0) INP_02 INP_05 INP_08 INP_11 INP_14 INP_16 INP_18 INP_20 OUT_02 OUT_05 OUT_08 OUT_11 OUT_14 OUT_16 OUT_18 OUT_20 (\circ) (\circ) (\circ) (\circ) (\circ) (\circ) (\circ) (\circ) INP_03 INP_06 INP_09 INP_12 OUT_03 OUT_06 OUT_09 OUT_12 (0) (0) (0) Ο (0) (0) (0) (0) (0) (0) (14) (15)

14	MC4	MALE CONNECTOR +VE	-
15	MC4	FEMALE CONNECTOR -	-VE

€	IMPORTANT	The power supply of the PV Retrofit String Monitoring Box must be protected by an external, functioning discharger
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Each box will be accompanied by the following documentation : electrical diagram
 front panel layout bottom connections documentation relating to assembly Furthermore, the testing certificate will be provided for each panel In accordance with the "IEC 62790 chapter 4.2" standard, in th there is a label with the following information : Name and mark of origin of the manufacturer (SolarBox) Identification of the type / product code CE mark and lot Polarity

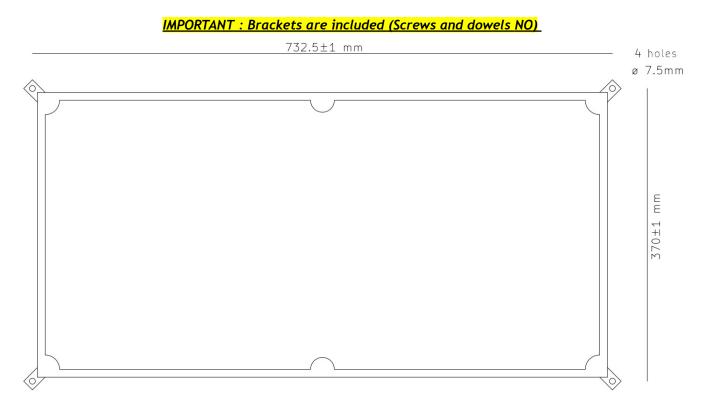
IF YOU USE POSITIVE CABLE + RED CABLE

MAX 1500 Vdc

5.6 Connectors : External View

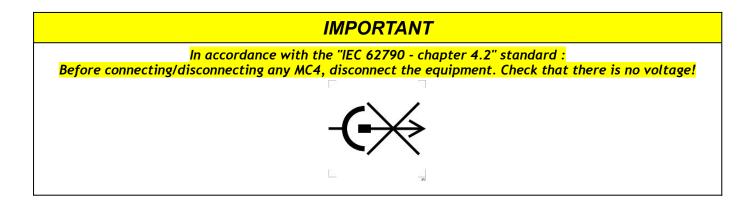


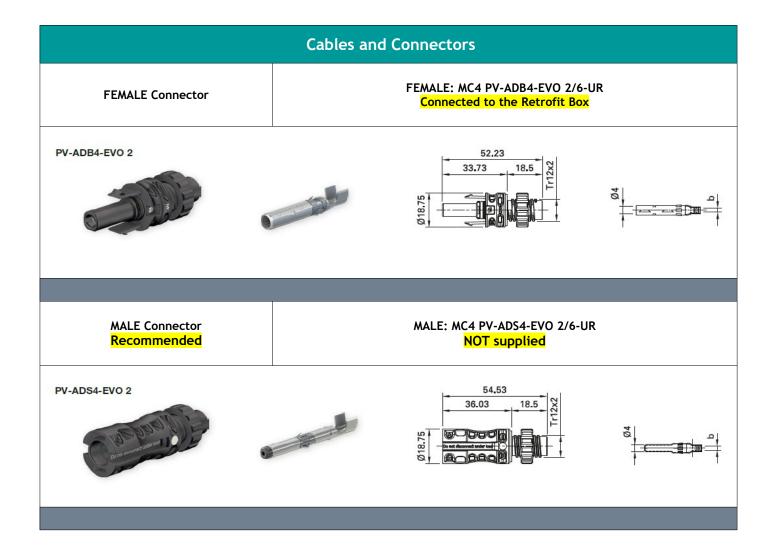
5.7 Fixing Instructions



5.8 Staubli MC4 Connectors

•	IMPORTANT	STAUBLI MC4 Male connectors and FLEX-SOL cables ARE NOT supplied. Recommended connectors and cables must be purchased separately and wiring properly.
•	IMPORTANT	We are not responsible for the consequences resulting from the use of non- original spare parts and / or non-compliant products that do not comply with the instructions written in this manual.

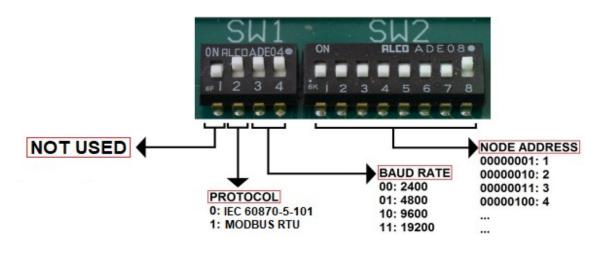




6 OPERATION AND MAINTENANCE

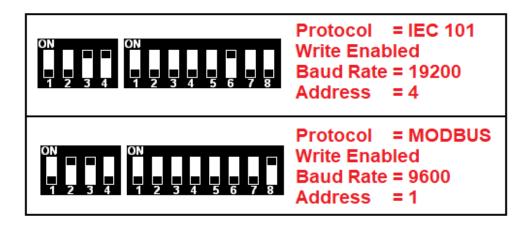
Introduce how to configure the SMU IMPORTANT : Configure SMU before connecting the Retrofit box

6.1 Dip-switches



Note : Parity = NO_PARITY ; Bit = 8 ; Stop = 1

Some dip-switches examples :



6.2 RS485 Communication cable

Everything about the RS485 connection, must meet certain features :

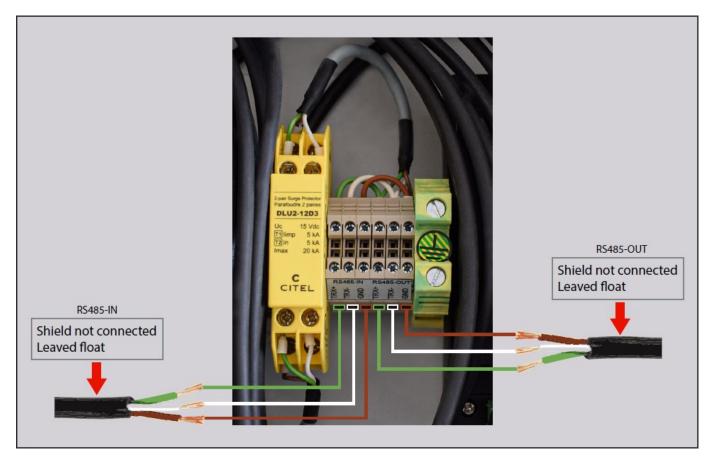
<u>Maximum cable length</u> it must be no longer than 1,2 Km (it means the entire line length, and not the connection between two nodes)

<u>Maximum number of slaves</u> it's possible connect up to a maximum of one hundred slaves

<u>Technical characteristics of the cable to use</u> It must be a three-wire cable 3 x 0.75 mm

How to do the RS485 connection

The RS485 connection must be a three wires connection (TX+, TX- and GND) with a shielded cable. The cable shield must be leaved float, it means that the shield must be not connected neither one side nor the other one.



7 TECHNICAL DATA

7.1 Retrofit Box Parameters

RETROFIT BOX PARAMETERS		
Model Name	ITSMR12025H	
Rated DC Voltage	1500 V with precision better than 0,5 $\%$	
Input Strings	8,12,16,20,24	
Max. Input Current	25	
Range of measurement	0 600 A depending models	
Communication Protocol	RS485 / RS487 (Modbus RTU or IEC 60870-5-101)	
Input/output Connection	MC4 or glande	
Conductor Cross Section	4/6 mm2	
Range Current Sense	1 to 25 Amps	
Accuracy	+/- 1 %	
Current Reading Typology	Hall effect sensors	
Terminal Type	MC4 or gland	

7.2 Mechanics Characteristics

MECHANICS CHARACTERISTICS		
Operating Temperature	-10 °C to 70 °C	
Operating Altitude	0 to 4000 meters slm	
Operating Humidity	0 to 95% without condensation	
Protection Degree	IP65	
SPD Protection	3 poles on RS485	
Weight	See table depending models	
Dimensions	See table depending models	

7.3 Dimensions and Weight

Dimensions and Weight			
Model	Dimensions [mm] (W x H x D)	Net Weight of the BOX only [Kg]	Complete Packaging Weight [Kg]
ITSMR08025H	x	x	х
ITSMR12025H	x	x	x
ITSMR16025H	x	x	x
ITSMR20025H	600x334x172	7,0	8,0
ITSMR24025H	x	x	x

8 MAINTENANCE



Maintenance

All the installation and wiring connections should be performed only by qualified technical personnel. Only authorized personnel can access the panel. All maintenance and technical assistance work must be carried out by authorized "Specialized Personnel".

Please ensure the DC and AC sources are both disconnected, and the shell of device is securely grounded to avoid electric shock during maintenance or installation of the device.

All inspections and tests must be performed with controls and equipment de-energized, disconnected and isolated from accidental contact with live parts, and all plant safety procedures must be followed.

Please do not touch the live parts of the input and output sides to avoid electric shock when checking or maintaining the device.

Before carrying out maintenance, disconnect all cables from the panel.

Check periodically (by qualified personnel) tightening torque on screws. Re-tighten if it is necessary

9 ORDER CODES

Here below the order codes :

